



Manufacturer of High Pressure Breathing Air Compressor Systems

Made in the USA Compressors, Class 2 Containments, Air Panels & Air Storage

AVIATION OXYGEN CYLINDER #891000 / 801307 SINGLE FILL STATION HPE4650-1-OCL2-AV

Maximum Fill Pressure 1,850 PSI

The **HPE4650-1-OCL2-AV** station mount cylinder fill enclosure fills one cylinder at a time. The enclosure provides increased safety during the fill process, only operating when the door is closed and locked. The **HPE4650-1-OCL2-AV** is designed to contain the destructive force of an accidental cylinder failure or hose rupture, while allowing the energy blast to be vented away from the operator.

Construction:

- Exterior Cabinet Contains ¼" Steel Plate On All Four Sides
- Drawer Contains ½" Steel Plate Construction & ¼" Steel on Three Sides of the Cabinet, Result is ½" Steel On All Four Sides
- Fabricated By ISO 90002 Company, Laser Cut, & Certified Welded
- 6 mil Zinc-Rich Primer & Powder Coat
- Vented Through Rear Bottom of Cabinet
- All Control Components Located Inside Cabinet
- All Components are Brass and Oxygen Cleaned

Standard Features

- Teflon Slides To Protect Cylinder from Scuffing
- (1) Connection for Cascade System
- (1) Oxygen Clean Fill Hose w/Medical Yoke & Bleed Valve
- (1) Panel Valves to Control Fill Process
- (1) Fill Gauges to Monitor Fill Process
- Flow Fuse to keep fill rate at 300psi/min
- Relief Valve set at 10% above your fill pressure of 1850 psi
- 90° Door Opening to Horizontal
- Rear External fitting for your bench gauge

Safety Features:

- NFPA 1901-71, 23.9.1-4 Compliant
- Certified By A Licensed Engineering Testing Facility
- Tested to Contain Rupture of an 88 Cubic Ft. Cylinder at 4500 PSI
- Carriage Tilt Design Minimizing Operator Fatigue
- Safety Interlock Control System Preventing Operation Unless the Front Access Door is Completely Closed and Locked in Place

Dimensions: 24.5"W x 26.5"D x 48.25"H, Approx. 600lbs.



OXYGEN CLEANING

Hypres Equipment oxygen cleaning process follows the recommended practices for oxygen cleaning, published in the **Compressed Gas Association document, CGA G-4.1** and **American Society for Testing and Materials document, ASTM G 127.**

Hypres Equipment oxygen cleaning procedure follows the recommendations published in the **American Society for Testing and Materials document, ASTM G 88** and **ASTM pamphlet, Design Strategies for Polymer – Lined Flex Hose Distance / Volume Pieces.**